Costa Rica’s Natural Heritage
February 10-20, 2024

11 days for $4,981 total price from Detroit
($4,595 air & land inclusive plus $386 airline taxes and fees)

This tour is provided by Odysseys Unlimited, seven-time honoree Travel + Leisure’s World’s Best Tour Operators award.

An Exclusive Small Group Tour for Alumni and Friends of MSU
Dear Spartans,

We invite you to join us on an exclusive 11-day tour through Costa Rica. In this small, nature-kissed Central American democracy, your small group sets out on a relaxed yet comprehensive exploration to discover staggering biodiversity in four distinct regions, from cloud forest to rainforest, Central Valley to Pacific Coast.

Setting out from the capital of San José, you will take a guided excursion to Irazú National Park to see Costa Rica’s tallest and largest volcano, followed by a visit to the Doka Coffee Estate. Then travel northward to the Arenal region for spectacular views of Arenal Volcano. Explore a biological reserve and take a sky walk tour high above the rainforest floor before visiting the cloud forest region of Monteverde. Your adventure concludes with a three-night stay in Guanacaste and a float safari on the Tempisque River. A 4-day/3-night pre-tour option in Tortuguero National Park is also available.

This exciting small group journey is limited to 18 guests, and will fill quickly. Reserve today!

Go Green!

Regina Cross
Director, Spartan Pathways Travel Program
MSU Alumni Office
(888) 697-2863

THE MSU RESERVATION FORM: COSTA RICA’S NATURAL HERITAGE

To reserve your place on tour, please call Odysseys Unlimited, Inc. toll-free at 888-370-6765. Please have the information outlined below available to share with an Odysseys Unlimited Travel Counselor.

If you prefer, you may also complete this Reservation Form and submit it to Odysseys Unlimited’s office. Once this request is received, a Travel Counselor from Odysseys Unlimited will contact you within two business days to securely take your credit card information for the deposit. Your reservation is not confirmed until your deposit is paid and processed. Payment may be made by American Express, Discover, MasterCard, or VISA, or by personal check. If paying by check, please make check payable to Odysseys Unlimited, Inc. and include with the form. Final payment is due at least 95 days prior to departure.

Send to: Odysseys Unlimited, Inc.
Attn: Special Interest Groups
One Newton Place
275 Washington Street, Suite 300
Newton, MA 02458

COSTA RICA’S NATURAL HERITAGE • FEBRUARY 10-20, 2024

I/We would like to request __________ place(s). (Deposit amount is $500 per person.)

Full Passport Name __________________________________ Date of Birth ______________ Gender _____
Full Passport Name __________________________________ Date of Birth ______________ Gender _____
Address ________________________________________________________________________________________
City _______________________________________________ State __________ ZIP _______________
Home Phone (______)_______________________ Cell Phone (______)_______________________
E-mail(s) _____________________________________ Badge Name(s) __________________________________

Please book my/our air from ____________________________________________________________

I will share a room with _____________________________ I request a single room (limited availability)  

Pre-Tour “Tortuguero National Park” Option: Please sign me/us up  

PLEASE PRINT CLEARLY
Day 1: Depart for San Jose, Costa Rica
We arrive in the Costa Rican capital and transfer to our hotel located in the Escazu area outside the city. This afternoon and evening are at leisure.

Day 2: San Jose
After meeting our tour director and fellow travelers at this morning’s breakfast briefing, we embark on an excursion to Irazú National Park, whose active volcano last erupted in 1994. At 11,260 feet, Irazú stands as Costa Rica’s tallest volcano, as well as its largest, and presents a spectacle of nature, as it rises from a flat, bare landscape coated in ash. We return to our hotel late this afternoon; tonight we enjoy a welcome dinner there. B,L,D

Day 3: San Jose/Arenal Region
We leave this morning for the Arenal region, passing picturesque villages along the way. We stop at the Doka Coffee Estate, located on the fertile slopes of Poas Volcano, where we learn about coffee-making and Costa Rica’s coffee crop, one of the country’s largest exports. Continuing on, we stop in Carrizal at the family-owned Botanical Orchid Garden, with tropical trails, exhibits, nurseries, and gardens all dedicated to the wondrous orchid plant. After time to explore here, we travel on to Arenal and our hotel, which offers magnificent views of Arenal Volcano and where we dine tonight. B,L,D

Day 4: Arenal Region
This morning we visit a local elementary school to enjoy a cultural exchange with the children and learn about Costa Rica’s vaunted educational system – the country boasts a literacy rate of more than 95%. We continue on to Ecocentro Danaus, a biological reserve focused on conservation, environmental education, and sustainability. A series of trails winds through the secondary forest, where we see diverse flora, including orchids, bromelia, and heliconia, along with some of the preserve’s 150 species of birds, sloths, and bats, among other fauna. Highlights include a butterfly farm with 30 different species and a natural water spring that attracts waterfowl, alligators, and iguanas. Later today there’s time for more volcano viewing before and after dinner (at a local restaurant) from a comfortable perch at our hotel. B,L,D

In this small Central American democracy kissed by nature, our small group discovers a nation’s wealth in four distinct regions, from cloud forest to rainforest, Central Valley to Pacific Coast. As Costa Rica presents its staggering display of biodiversity – pristine landscapes, unique microclimates, exotic flora and fauna – we enjoy a relaxed yet comprehensive exploration that celebrates Costa Rica’s wide-ranging natural resources.

Small Group Tour Highlights
Irazú Volcano excursion • Doka Coffee Estate • Carrizal’s Botanical Orchid Garden • Visit with schoolchildren • Ecocentro Danaus Biological Reserve • Arenal hanging bridges Sky Walk • Night viewing of Arenal Volcano • Monteverde Cloud Forest Biological Reserve • Tempisque River float safari • Three-night Guanacaste stay at a beachfront resort

Day Itinerary Hotel Rating
1 Depart U.S. for San Jose InterContinental Costa Rica Sup. First Class
2 San Jose InterContinental Costa Rica Sup. First Class
3-5 Arenal Region Lomas del Volcan First Class
6-7 Monteverde Cloud Forest El Establo Mountain Hotel First Class
8-10 Guanacaste JW Marriott Guanacaste Resort & Spa Sup. First Class
11 Depart Guanacaste for U.S.

Ratings are based on the Hotel & Travel Index, the travel industry standard reference.

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Cover photo: We see Arenal, one of the world’s most active volcanoes, from a safe distance.
Day 5: Arenal Region  On this morning’s visit to Arenal’s hanging bridges Sky Walk, we have the special opportunity to experience the rainforest from the canopy level as we traverse a series of five suspension bridges high above the forest floor. While we observe the rainforest from a unique perspective, our naturalist guide will point out some of the flora and fauna that thrive here. Then we return to our hotel, where the remainder of the day is at leisure to relax amidst the beautiful grounds and thermal waters. Lunch and dinner today are on our own.

Day 6: Arenal Region/Monteverde Cloud Forest  We travel today to the “green cathedral” of Monteverde. En route we stop to visit a non-profit handicrafts cooperative dedicated to enhancing the economic and social well-being of local women artists. After lunch on our own in Santa Elena, we continue on to our hotel, arriving late afternoon. We dine tonight at a local restaurant in Monteverde.

Day 7: Monteverde  This morning we embark on a guided walk through Monteverde’s biological reserve, learning about the amazing biodiversity in this relatively small area. After lunch together we visit the Monteverde Bat Jungle to learn about Costa Rica’s diverse – and important – bat population. Late this afternoon we return to our hotel for time at leisure before we dine together this evening.

Day 8: Monteverde/Guanacaste  We depart by coach this morning for Guanacaste, Costa Rica’s stunning northwest Pacific coastal region. Along the way we visit Monteverde’s delightful Butterfly Garden, with a variety of species including the stunning blue morpho and the virtually transparent glasswing. After a stop for lunch, we reach our resort hotel overlooking the Pacific mid-afternoon.

Day 9: Guanacaste  A float safari on the Tempisque River highlights this morning’s excursion to the Palo Verde region, which is both an extraordinary wetland and also one of the world’s last tropical dry forests. In this unique ecosystem, we can expect to see abundant bird- and wildlife, including monkeys, iguanas, and crocodiles. Following our float safari, we enjoy lunch at a local restaurant before returning to our hotel.

Pre-Tour Option
February 7-10, 2024
Tortuguero National Park
4 days/3 nights for $895 total price
Single Supplement: $195

Your Tour Price Includes
- Round-trip transfers San Jose/Tortuguero by van and boat
- 3 nights’ accommodations: 1 night in San Jose at InterContinental Costa Rica (Superior First Class), 2 nights in Tortuguero National Park at Mawamba Lodge (First Class)
- 8 meals: 3 breakfasts, 3 lunches, 2 dinners
- Included sightseeing: Tortuguero town and Caribbean Conservation Center, two boat safaris along the Tortuguero canals
- Services of an Odysseys Unlimited Tour Director
- Gratuities for dining room servers, airport and hotel porters, and all drivers

Encounter exceptional biodiversity, from rainforest to marsh, where fresh water meets the sea to form canals, lagoons, and wetlands, and also to provide an important turtle nesting reserve. An ecological tour de force!
hotel mid-afternoon, with the remainder of the day at leisure along one of Costa Rica’s most beautiful Pacific Coast settings. Dinner tonight is on our own. B,L

Day 10: Guanacaste
Today is at leisure to enjoy the beautiful beach and other amenities of our hotel, including an outdoor infinity pool. Optional activities include kayaking, hiking, or visiting the lively town of Tamarindo. This evening we gather at a farewell dinner to celebrate our Costa Rican adventure. B,D

Day 11: Depart for U.S. We transfer to the airport this morning for our return flights to the U.S. B

Your Tour Price Includes

- Round-trip air transportation from listed cities
- 10 nights’ accommodations in Superior First Class and First Class hotels
- 23 meals: 10 breakfasts, 6 lunches, 7 dinners
- Extensive sightseeing as described, including all entrance fees
- Services of an expert Costa Rica naturalist as your Odysseys Unlimited Tour Director
- Private motorcoach transportation throughout your trip
- Luggage handling for one bag per person
- Gratuities for dining room servers, airport and hotel porters, and all drivers

Tour Departs: February 10, 2024
Prices include int’l airfare and all taxes, surcharges, and fees.

<table>
<thead>
<tr>
<th>City</th>
<th>Price</th>
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<tbody>
<tr>
<td>Miami</td>
<td>$4,581</td>
</tr>
<tr>
<td>Boston, New York, Tampa, Washington, DC</td>
<td>$4,781</td>
</tr>
<tr>
<td>Atlanta, Charlotte, Chicago, Cleveland, Dallas, Houston, Los Angeles, Orlando, San Francisco</td>
<td>$4,881</td>
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<tr>
<td>Baltimore, Cincinnati, Denver, Detroit, Minneapolis, Philadelphia, Phoenix, Portland (OR), Seattle</td>
<td>$4,981</td>
</tr>
<tr>
<td>Land Only (transfers not included)</td>
<td>$3,895</td>
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</tbody>
</table>

Please call if your city is not listed. Prices are per person based on double occupancy and include airline taxes, surcharges, and fees of $386, which are subject to change until final payment is made.

Single travelers please add $1,395. All tour prices above (excluding airline taxes, surcharges, and fees) are guaranteed.

Please note: This trip includes nature walks and lengthy coach rides over bumpy dirt roads. You should be in good physical condition to enjoy the tour to its fullest.

For information about logistics or registration, please call Odysseys Unlimited, Inc. toll-free at 888-370-6765
Monday–Friday, 9:00 AM–7:00 PM, Eastern Time
GENERAL TERMS AND CONDITIONS

Please read this information carefully, as payment of a $500 deposit per person represents your acceptance of the following Terms and Conditions.

Not Included in Tour Price: Airfare when purchasing a Land Only package; costs of passports and visas; immunizations, inoculations, and COVID-19 testing; personal expenses such as beverages, laundry, room service, and meals not specified; airport transfers when purchasing a Land Only package; gratuities to your Odysseys Unlimited Tour Director, which are at your discretion (suggested gratuities: $10-$15 per traveler, per day); communication charges; optional sightseeing; and travel protection insurance. Additional baggage fees may apply and are subject to change at any time. You should confirm directly with your airline(s) prior to departure.

Cancellations, Refunds, and Changes: If you must cancel your trip, the effective date of cancellation will be upon Odysseys Unlimited, Inc.'s receipt of your notification. Refunds for cancellations are subject to the following per-person charges: cancel 95 days before departure: $200 charge; cancel 94-65 days before departure: 25% of tour price; cancel 64-45 days before departure: 50% of tour price; cancel 44-30 days before departure: 75% of tour price; cancel 29-0 days before departure: no refund. If you make any changes to your reservation from 94 to 30 days prior to departure, Odysseys Unlimited, Inc. will apply a $100 per person administrative fee, in addition to any fees or penalties imposed by third parties. Changes are subject to availability and cannot be guaranteed. If your reservation changes from double occupancy to single occupancy for any reason, you will be charged the single supplement. No changes are allowed within 30 days of departure. Upon reservation, you must provide your full legal name as it appears on your passport, as well as your date of birth and gender. In the event an airline ticket is issued with incorrect information you have provided, you will be responsible for charges associated with the ticket’s reissue.

Insurance: We strongly suggest purchasing travel insurance. Travel insurance information will be included with your email confirmation letter from the MSU Alumni Office.

Responsibility: The liability of the MSU Alumni Office, as sponsor, and Odysseys Unlimited, Inc., as tour operator, is strictly limited. Odysseys Unlimited, Inc. purchases transportation, hotel accommodations, and restaurant and other services from independent suppliers not under our control. We serve only as agents for these suppliers in securing tour arrangements, and therefore will not accept responsibility for wrongful, negligent, or arbitrary acts or omissions of these independent contractors, or of their employees, agents, servants, or representatives. The MSU Alumni Office and Odysseys Unlimited, Inc. are not liable for injury, damage, loss, accident, or delay that may be caused by events not within our control, including, without limitation, acts of terrorism, war, strikes, the defect of any vehicle, or the negligence or default of any third party. All coupons, receipts, and tickets issued are subject to the terms and conditions specified by the air carriers, cruise lines, and other independent suppliers. We will make every effort to operate our tours as planned, but we reserve the right to make changes as necessary. If unforeseen circumstances require us to change a hotel, we will select alternative accommodations of the same or better quality.

Health and Medical Issues: We request that you be in good health to participate in this tour. There is a considerable amount of walking as well as nature walks and lengthy coach rides over bumpy roads, and you must be able to get on and off motorcoaches and boats on your own. We regret that we cannot offer individual assistance; in such cases you must be accompanied by a companion who will assist you. Please note that many of our tour itineraries, for reasons beyond our control, do not accommodate wheelchairs. Please call or e-mail us to inquire and we will do our best to answer any questions you may have. We reserve the right to remove anyone whose physical or mental condition, in our opinion, compromises the operation of the tour or detracts from the enjoyment or safety of the other passengers. In such event, the MSU Alumni Office and Odysseys Unlimited, Inc. assume no financial responsibility for any unused portion of the tour.

Air Transportation – Important Information: Odysseys Unlimited, Inc. includes in its tour price round-trip economy air from designated gateway cities as shown, and contracts with those airlines the company feels provide the level of service, routings, and value necessary for your entire trip. While another airline may offer a more direct connection, it may be at a price unavailable at the lower group rates. You will receive your preliminary air schedule approximately 2½ months prior to departure. Please note that seat assignment on your international flight is usually done at airport check-in. Odysseys Unlimited, Inc. is unable to guarantee any seat assignments. Due to the nature of tour operator tickets, other restrictions apply, including, but not limited to, frequent flyer mileage accrual, stopovers, alternate travel dates, upgrades, and airline taxes and fees. If you prefer to make your own travel arrangements, Land Only is available on most tours. Since international and domestic air schedules are subject to change at any time, we recommend that if you choose to make your own airline reservations, you do not purchase non-refundable tickets or those with high penalties for changes. If you choose to make your own air arrangements, Odysseys Unlimited, Inc. shall have no liability for any loss resulting from cancellation of this tour or changes in this tour.

COVID-19 Health and Safety Protocols: The well-being of our guests and staff members on tour will continue to be our highest priority. To maintain a healthy environment for travel, we will be following health and safety protocols for all facets of your tour. We are committed to following the guidelines of the State Department, CDC, WHO, and authorities of respective countries regarding travel to a particular destination. Detailed protocols for this tour, based on conditions at the time, will be provided to you prior to your departure.