Dear Spartan,

I invite you to explore the most legendary places on Earth, sites that have stood the test of time and provide inspiration for the future in this Around the World expedition.

The best way to reach these wonders in one journey is by private jet. For three weeks, you will fly in comfort and style to iconic destinations, including Machu Picchu, the Great Barrier Reef and the Lost City of Petra. You will take in the famous moai statues of Easter Island, stroll through the Taj Mahal and search for wild game in the Serengeti Plain.

An experienced expedition staff, including trip physician, private chef and specially trained flight crew, will see to your every need while traveling in the comfort of a custom-designed Boeing 757 that follows a private schedule. Additionally, you will be accompanied by a talented team of experts in art history, microbiology and foreign relations who will share their insights on these amazing places.

We encourage you to take part in this life-changing journey around the world.

Sincerely,

Scott Westerman
Associate Vice President of University Advancement
Executive Director of the MSU Alumni Association

Michigan State University Alumni Association
Tour Operator: TCS & Starquest Expeditions
206-254-0228 or 800-454-4149
Our expedition begins: Meet fellow travelers and the expedition staff at a welcome dinner.

Incan and Spanish cultures intertwine in Cusco, and we visit Machu Picchu, the great citadel abandoned by the Incas and rediscovered in 1911.

One of the most isolated places on Earth, Easter Island is home to the enormous and mysterious moai statues, silent clues to the island’s vanished culture.

Enjoy the legendary hospitality and unspoiled beauty of tropical Samoa, considered the cradle of Polynesian culture.

Immerse yourself in the colorful world of one of the largest coral reef systems, or explore the Daintree Rainforest with a member of the Kuku Yalanji tribe.

Explore the World’s Great Treasures
Explore the awe-inspiring Angkor Wat temples or delve into Cambodia’s recent history at Phnom Penh.

A masterpiece of history’s great builders, the Mughals, the Taj Mahal is one of the most celebrated man-made structures of all time.

Embark on a safari adventure in Tanzania during the annual migration, or visit Ngorongoro Crater and witness a staggering concentration of wildlife.

Step through the Siq to one of the great cities of the ancient world at Petra, or explore the lunar-like landscape of Wadi Rum.

Admire treasures of Berber kings, rich zellige tile work, and the architecture of Fez, the most perfectly preserved Moroccan city and UNESCO World Heritage site.
The best way to reach multiple destinations in a single journey is to fly by private jet. At TCS & Starquest, we set our schedules, fly direct and avoid layovers by landing in airports that are near hard-to-reach destinations. Because we charter our own jets, we have the flexibility and freedom to adjust the routing when necessary, even while an expedition is in progress, providing a seamless flight experience.

In addition, our flight crew provides outstanding service: expedited boarding, luggage handling and assistance with customs and immigration formalities when possible. Our executive chef designs menus to feature locally sourced, fresh ingredients and can accommodate special requests. Onboard lecturers provide educational background about our destinations. Together, these elements make traveling by private jet a convenient, relaxing and enjoyable experience, so our guests can truly discover more about the people and places we visit.

“Our flight crew was wonderful—the pilots, flight attendants, engineers—the best.”
—Around the World Traveler, 2012
Accommodations and Cuisine

From the new Hangaroa Eco Village & Spa in Easter Island, to the historic Raffles Grand Hotel d'Angkor in Cambodia and the serene Bilila Lodge in the Serengeti, we will stay in some of the world’s best and most interesting accommodations. Each one has been chosen for its excellent amenities and prime location. In remote areas where choices are limited, we have selected the very best available accommodation to ensure your comfort. In many of the destinations we visit, we have also arranged special dining experiences in unique settings accompanied by traditional entertainment.
Follow Your **PASSION**

Take advantage of our flexible itinerary to enjoy excursions of your choice along the way. In the following pages you’ll find special sightseeing opportunities to customize the expedition to your interests. These choices are available at no additional cost; however, they are designed for small groups and have limited space available. Space will be reserved on a first-come, first-served basis.

These opportunities are a mere sampling of what’s possible. Whatever the reason, whatever the request, we are committed to ensuring your experience is extraordinary and tailored for you.
Our Journey Begins ...

Orlando, Florida
Feb. 1, 2014. Meet fellow travelers and the expedition staff at our welcome dinner.
The Ritz-Carlton Orlando, Grande Lakes

Machu Picchu or the North Coast, Peru
Feb. 2-4. Our first stop on this grand world journey is Lima, where we see the Larco Museum’s extensive pre-Columbian ceramic collection.
Miraflores Park Hotel, Lima

A local flight into the Andes brings us to Cusco, a city that was once a complex urban center of the Incan Empire. A few steps away from our hotel is the historic district where Spanish Baroque palaces, a beautiful cathedral and the grand Plaza de Armas were built directly on foundations laid by the Incas. Meet with a master Andean weaver and artisans who keep the country’s rich and renowned textile arts alive.

We ride a privately chartered historic train through the Urubamba Valley to Machu Picchu. This sacred site was abandoned by the Incas, reclaimed by the jungle and lost to history until American explorer Hiram Bingham rediscovered it in 1911. Examine the stone altars, staircases and terraces of this incomparable archaeological treasure.
Hotel Monasterio, Cusco

Alternative: From Lima, head to Northern Peru to explore the temples of Chiclayo and Trujillo, where the richest burial chambers in the Americas were discovered. At the Museum of the Royal Tombs of Sipán, see the golden treasures of Moche kings. We reunite with the group in Lima before departing for Easter Island.
Libertador, Trujillo, and Miraflores Park Hotel, Lima

Easter Island, Chile
Feb. 5-6. Fly more than 2,300 miles west across the Pacific Ocean to the most remote inhabited island in the world, home to an open-air museum of ancient stone villages, sanctuaries and giant statues called moai. Easter Island has confounded researchers since Europeans first laid eyes on it on Easter Sunday in 1722: How did its native population first navigate to this isolated island in the vast Pacific? What do the huge, brooding statues represent? How were they moved from the hills to the coasts? We will ponder these questions with renowned archeologists while exploring the island’s ancient ceremonial centers, petroglyphs and moai quarry. Hangaroa Eco Village & Spa
Cross the International Date Line  
Feb. 7. Depart Easter Island and cross the international date line to arrive in Samoa the next day.

Apia, Samoa  
Feb. 8. Samoa’s beautiful chain of volcanic islands enchanted Robert Louis Stevenson, who called it home and wrote many stories featuring its customs and beliefs. See how his family lived in this Polynesian paradise at Vailima, Stevenson’s lovingly restored last home. During dinner, enjoy a **fia-fia**—a colorful performance of traditional dance and song.  
*Aggie Grey’s Lagoon Beach Resort & Spa, Apia*

The Great Barrier Reef or the Daintree Rainforest, Australia  
Feb. 9-10. From the shores of the South Pacific Ocean we cruise to the Great Barrier Reef, the largest known coral reef in the world and home to an exceptionally rich variety of marine life. We journey to the reef to observe a diverse array of fish and coral and enjoy the chance to snorkel and explore this precious natural resource and UNESCO World Heritage area.  
*Sea Temple Resort & Spa, Port Douglas*

Alternative: Instead of the reef, discover the secrets of our planet’s oldest rainforest on a Dreamtime walk with an Aboriginal guide. The Daintree is 90 million years older than the Amazon rainforest and has been inhabited for more than 40,000 years.

Angkor Wat or Phnom Penh, Cambodia  
Feb. 11-13. Using Siem Reap as our base, we will explore the ancient Khmer Empire and one of humankind’s greatest architectural triumphs—the awe-inspiring Angkor Wat temple complex. At Angkor Thom, explore the Bayon Temple and the Terrace of the Elephants. Wander among the ghostly ruins of Ta Prohm that are still tangled in the thick roots of banyan trees. Enjoy a traditional performance by exquisitely costumed dancers.  
*Raffles Grand Hotel d’Angkor*

Alternative: Instead of Angkor, fly from Siem Reap to Phnom Penh for a two-day exploration of Cambodia’s recent history at the Tuol Sleng (Genocide) Museum and the infamous “killing fields.” See Khmer dynasty treasures at the Royal Palace and the national museum, or stroll through the labyrinthine Russian Market with an expert local guide.  
*Raffles Hotel Le Royal, Phnom Penh*
After visiting the Taj Mahal we choose from a variety of activities such as visiting a village nearby or bird watching at Keoladeo Ghana National Park.
The Taj Mahal, India  
*Feb. 14-15.* Enjoy the rare chance to spend Valentine’s Day at one of the world’s most romantic sites, the Taj Mahal. Mughal Emperor Shah Jahan created this astoundingly beautiful monument in the 17th century as a tribute to the memory of his second wife. Admire its lovely form among the reflecting pools that surround it, and examine its intricate mosaics made of precious stones. Then relax at our hotel, a lavish oasis only a few hundred yards away, or choose from a variety of activities. Meet with families in a village inhabited by people known as “untouchables;” see the magnificent tomb of Emperor Akbar; or go birding at Keoladeo Ghana National Park. Finally, gather for a gala Mughal-style dinner with traditional entertainment. *Oberoi Amarvilas, Agra*

The Serengeti Plain or Ngorongoro Crater, Tanzania  
*Feb. 16-17.* Tanzania has more land devoted to national parks and game reserves than any other country on Earth. A short flight on private local aircraft takes you from Kilimanjaro International Airport to the Serengeti National Park, site of the least disturbed ecosystem on our planet. Begin your safari from the moment you land in the bush with a game drive en route to your lodge. Venture deep into the savannah where the annual migration is expected to pass and where Africa’s densest “big cat” predator populations thrive. Wildebeest, zebra, gazelle, impala and giraffe abound, and while these animals are protected from human hunters, as we may observe, they are not spared by the “big cats.” *Bilila Lodge*

*Alternative:* Descend into the largest unbroken caldera in the world. In the Ngorongoro Crater, observe the permanent population of about 25,000 animals. *Ngorongoro Crater Lodge*
Explore the spectacular rock formations and ancient pictographs of Wadi Rum as an alternative to Petra.
Petra or Wadi Rum, Jordan  
*Feb. 18-19.* Petra thrived in its remote valley, queen city of a rich and fiercely independent kingdom until an earthquake crippled its vital aqueducts. In the Negev Desert, we arrive at this vanished Nabatean city by foot or carriage, passing through a narrow chasm in the rocks to behold the Treasury. Undisputed architectural triumphs of the ancient world, Petra’s large monuments were carved into sheer rose-red cliffs. Today less than a twentieth has been unearthed, and new wonders continue to emerge. *Mövenpick Hotel, Petra*

**Alternative:** Explore the lunar-like landscape of Wadi Rum made famous by T.E. Lawrence and the film *Lawrence of Arabia*. This beautiful valley features spectacular rock formations and ancient pictographs and inscriptions.

Fez, Morocco  
*Feb. 20-21.* Founded in the ninth century, Fez is considered to be the spiritual, cultural and intellectual capital of Morocco thanks to its countless architectural treasures and an age-old way of life that is still intact. At Fez-el-Bali, a colorful medina in the oldest part of town, wander through a maze of narrow streets filled with fountains, restored medieval-period madrasas and mosques. At bustling souks and hidden fondous, where the country’s traditional crafts flourish, we observe tanners, silk dyers, brass workers and other skilled artisans at work. At our final stop on this grand world journey, enjoy a farewell cocktail party and savor a meal of traditional North African delicacies and entertainments. *Sofitel Fès Palais Jamaï*

Morocco / Orlando, Florida / Homeward  
*Feb. 22-23.* Our private jet returns to Orlando, where we enjoy a casual meal and a night’s rest before returning home. *Hyatt Regency International Airport, Orlando*
Enrichment is the key to rewarding exploration.

A world-class team of experts will join us to illuminate the history of empires, the varied cultures we encounter, and the outstanding examples of art and architecture we visit. They will use a special in-flight multimedia system for informative lectures on the jet and join travelers in discussions during meals and special events on land.

**Charles Doherty** is an art historian, lecturer and writer who has traveled to more than 125 countries. He is now a visiting professor in the MBA program of INSEEC Business School in Bordeaux, France, where he lectures on the business of the art and auction markets. He holds a graduate degree from the University of Wisconsin-Madison.

**Susan Perkins** is an associate curator in the American Museum of Natural History’s Division of Invertebrate Zoology. She is an enthusiastic microbiologist whose research involves malaria, gene sequencing and patterns that link geography to genomics and RNA viruses. She holds graduate degrees from the University of Vermont and SUNY Potsdam.

**Bob Smolik** is a veteran diplomat who has represented the United States throughout Europe and at international organizations, including the United Nations and NATO. As political adviser to U.S. military commanders in Europe and Africa, he has worked in conflict mediation. He holds graduate degrees from Berkeley and Harvard and is fluent in five Romance languages.
Make a Difference

By joining this expedition, you support efforts to enhance the conditions of the people and places we visit. For every destination on this itinerary, we purchase traditional handicrafts made by local artisans, provide supplies for medical centers or schools, or contribute funds for essential programs.

Cost Per Person:
Double Occupancy: $69,950
Single Supplement: $8,650

Commercial airfare to and from Orlando, is not included. Please see the Terms & Conditions for details. For your protection and peace of mind, all payments are secured in an escrow account that is fully insured by the U.S. government.
Please read the following information carefully. After reading the Operator-Participant Contract and Terms and Conditions herein (the "Agreement"), in order for your reservation to be completed, you must indicate your acceptance in writing of the terms of the Agreement by signing and submitting the Reservation Form, along with the deposit to Operator.

Operator-PARTICIPANT CONTRACT

TCS & Starquest Expeditions, Inc. ("Operator"), 3131 Elliott Avenue, Suite 300, Seattle, WA 98121, a qualified tour operator licensed by the Washington State Department of Licensing, and Starquest Tours, LLC ("Sponsor"), to organize and administer the Around the World by Private Jet expedition (the "Tour"), Operator, as the principal, is responsible to you for arranging and providing all of the services and accommodations outlined in the Agreement, which have been described below. Furthermore, all travel, transportation, and accommodation services are provided by operators and carriers selected or approved by Operator. Operator is not responsible for personal injury or property damage caused by the carrier, hotel, or other operators of the services. Operator is not responsible for the acts or omissions of its agents, contractors, or operators, and therefore, no representation is made as to their fitness or competence.

Reservations & Payments: To reserve your place on the Tour, complete and sign the Reservation Form and return it with your deposit of $2,500 per person. The deposit can be made by check; wire transfer; or by a major credit card such as Visa, MasterCard, American Express, and Discover Card. Make checks payable to "TCS & ExrK." If electronic payment is made, the form and all necessary information must be completed and submitted at least 30 days before the scheduled departure date. If the payment is not received on time, Operator will notify you and hold the reserved space for 7 days from the date of notification. After that time, Operator will cancel the reservation and refund any amounts paid, less a $100 service charge.

Refund Policy: In the event you must cancel your reservation, you will receive a refund, but only as set forth in the following schedule. All cancellations will become effective as of the date of the postmark or email receipt. All requests for refunds must be sent to Operator in writing via mail, fax, or e-mail.

If that occurs, Operator will notify you as soon as possible, but not later than the scheduled departure date. If the Tour is canceled, Operator will make a full refund to you within 14 days after cancellation. The rights and remedies expressed in this Agreement are in lieu of all other rights and remedies. Operator reserves the right to adjust the price of the tour and/or your deposit amount in case of cost increases, including, without limitation, any unforeseen changes in fuel, taxes, or other per-vehicle costs, if it is necessary to lower the air carrier's gurantee. Operator reserves the right to provide information on the nearby visas and/or entry permits in the Tour documents.

Health Requirements: This is an active program, which requires you to make a realistic assessment of your health. Depending on personal health conditions, guests may be required to complete a medical questionnaire. Exclusions may therefore be required, and non-refundable deposits will be accepted from guests, who due to medical reasons may not be able to travel. In case of medical reasons, guests may be required to sign a form of consent, stipulating that they are willing to accept the terms of the Tour.

Airfare: We are happy to assist you in reserving commercial flights, but not for your transportation in the Tour. An additional charge of $25 per person will be made for all air travel arrangements. You receive the following information carefully. After reading the Operator-Participant Contract and Terms and Conditions herein (the "Agreement"), in order for your reservation to be completed, you must indicate your acceptance in writing of the terms of the Agreement by signing and submitting the Reservation Form, along with the deposit to Operator.

Please read the following information carefully. After reading the Operator-Participant Contract and Terms and Conditions herein (the "Agreement"), in order for your reservation to be completed, you must indicate your acceptance in writing of the terms of the Agreement by signing and submitting the Reservation Form, along with the deposit to Operator.

Please read the following information carefully. After reading the Operator-Participant Contract and Terms and Conditions herein (the "Agreement"), in order for your reservation to be completed, you must indicate your acceptance in writing of the terms of the Agreement by signing and submitting the Reservation Form, along with the deposit to Operator.

Please read the following information carefully. After reading the Operator-Participant Contract and Terms and Conditions herein (the "Agreement"), in order for your reservation to be completed, you must indicate your acceptance in writing of the terms of the Agreement by signing and submitting the Reservation Form, along with the deposit to Operator.

Please read the following information carefully. After reading the Operator-Participant Contract and Terms and Conditions herein (the "Agreement"), in order for your reservation to be completed, you must indicate your acceptance in writing of the terms of the Agreement by signing and submitting the Reservation Form, along with the deposit to Operator.

Please read the following information carefully. After reading the Operator-Participant Contract and Terms and Conditions herein (the "Agreement"), in order for your reservation to be completed, you must indicate your acceptance in writing of the terms of the Agreement by signing and submitting the Reservation Form, along with the deposit to Operator.

Please read the following information carefully. After reading the Operator-Participant Contract and Terms and Conditions herein (the "Agreement"), in order for your reservation to be completed, you must indicate your acceptance in writing of the terms of the Agreement by signing and submitting the Reservation Form, along with the deposit to Operator.

Please read the following information carefully. After reading the Operator-Participant Contract and Terms and Conditions herein (the "Agreement"), in order for your reservation to be completed, you must indicate your acceptance in writing of the terms of the Agreement by signing and submitting the Reservation Form, along with the deposit to Operator.

Please read the following information carefully. After reading the Operator-Participant Contract and Terms and Conditions herein (the "Agreement"), in order for your reservation to be completed, you must indicate your acceptance in writing of the terms of the Agreement by signing and submitting the Reservation Form, along with the deposit to Operator.

Please read the following information carefully. After reading the Operator-Participant Contract and Terms and Conditions herein (the "Agreement"), in order for your reservation to be completed, you must indicate your acceptance in writing of the terms of the Agreement by signing and submitting the Reservation Form, along with the deposit to Operator.
Please reserve ________ place(s) on Around the World by Private Jet priced at $69,950 per person, double occupancy.

Name                      Date and Year of Birth
Name                      Date and Year of Birth

Mailing address

City, State, ZIP

(                      ) (                      ) (                      )
Home phone              Work phone           Cell phone

(                      )                             (                      )                (                      )

Email                      Fax

ACCOMMODATIONS:

☐ I prefer single accommodations where available for an additional $8,650.
☐ I plan to share accommodations with:

____________________________________________________________________________

INSURANCE:

☐ Please send me information about trip cancellation, health and accident insurance.
☐ I understand that pre-existing health conditions require prompt enrollment in the trip insurance package.

TERMS & CONDITIONS:

I/We have read and accept the Terms and Conditions and Operator-Participant Contract for the trip (each traveler must sign).

_________________________                      __________________________
Signature                                                                    Date

_________________________                      __________________________
Signature                                                                    Date

MEMBERSHIP STATEMENT

Travelers, whether alumni or friends, must be current MSUAA members to participate in Association travel offerings. For more information on membership rates, call the MSU Alumni Association at (877) 678-2586. You may also join on-line at www.alumni.msu.edu.

Tour reservations will be confirmed upon verification of Alumni Association membership. Membership dues are non-refundable.

PAYMENT:

☐ Enclosed is my deposit check for $____________ ($2,500 per person). Please make checks payable to “ATW2-14 Escrow.”

☐ Please charge my deposit of $____________ ($2,500 per person) to:

_________________________ / __________________ / __________________ / __________________
Account number                                      Expiration date

(Charges can be made to most major credit cards, including Visa, MasterCard, American Express and Discover Card.)
AROUND THE WORLD BY PRIVATE JET

An Exploration of the World’s Greatest Treasures and Legendary Places